



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SWA6A-3
Job Sheet 198424



Part No: SWA6A-3

Job Qty: 1 pcs

Part Name: Electric Swivel 6,000 lb Safe Work Load (2,721 Kg)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/29/19

Job Tracking No:

Due Date: 8/8/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order ~~7302~~ 18871

Note: DWG SWA6A Rev. E IPP Rev. A 18.05.14 new issue DP Verify DD/IPP Rev.B 19.02.27 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	External Load - 1	1 pcs	8/8/19		0.00	1.00	External Load - 1		
							External Load - 2		
							External Load - 3		
110	External Load - 2 - B4B	1 pcs	8/8/19		0.00	2.00	External Load - 1 - B4B		AP 2019/08/19 Michel
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	8/8/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		SMB 19/8/19
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	8/8/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S205814



Part: SWA6A-3

Job No: 198424

Serial No/Batch: S205814

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 08/15/19

Plex 7/29/19 8:24 AM Dart.Renwick.Jennife

					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	SMB
					Packaging 3 - 8 - B4B	19/8/19
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	8/8/19	0.00 0.00	DC - 1 - B4B	AUG 19 2019
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	8/8/19	0.00 0.00	QC 21 - FG - 21	AUG 19 2019
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	21 AUG 20 2019

DAS
77
9-89DAS
77
9-89

Part Op 100 - Issue S/N.

Descriptions: 110 - Sheet 1 ***All assembly to be done in accordance with SWA swivel manual*** Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG. Laser engrave dart logo as per DWG. Small Fab-6 (Small Fab) - Assemble as per DWG. Sheet 1 ***All assembly to be done in accordance with SWA swivel manual*** Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG. Laser engrave dart logo as per DWG.

120 - (QC5- Inspect part completeness to step on W/O) Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

130 - Packaging3 (Identify as per dwg & Stock Location: _____) Bag and tag

135 - DC (Document Control) Photocopy blue file OM & OOPM-SWA6A RevG

140 - (QC21- Final Inspection - Work Order Release)

Lactile 242(5186572)

Lactile 620(5194792)

Silicone grease (M139008)

Aeroshell grease NO.7 (5138964)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2	Set Screw	1 Ea (1 ea)	100-External Load - 1	5037670
01121-734A5	3 Conductor 14 AWG,	6 ft (6 ea)	110-External Load - 2 - B4B	5177416
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	110-External Load - 2 - B4B	5199362
C45-15-13	Bushing for SWA6A	1 Ea (1 ea)	110-External Load - 2 - B4B	5192687
D2728-1	Dart Logo Label Small	1 pcs (1 ea)	110-External Load - 2 - B4B	M139013
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	110-External Load - 2 - B4B	5192571
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	110-External Load - 2 - B4B	5192574
SWA6A-100	Lower End	1 pcs (1 ea)	110-External Load - 2 - B4B	5190922
SWA6A-1100	Upper Bearing	1 pcs (1 ea)	110-External Load - 2 - B4B	5193969
SWA6A-1200	Lower DU Bearing	1 Ea (1 ea)	110-External Load - 2 - B4B	5196405
SWA6A-1300	Lower Thrust Bearing	1 Ea (1 ea)	110-External Load - 2 - B4B	5196384
SWA6A-1400	Circlip Internal	1 Ea (1 ea)	110-External Load - 2 - B4B	5176003
SWA6A-1800	Cover	1 pcs (1 ea)	110-External Load - 2 - B4B	5190999
SWA6A-1900	1/4" Female Spade Connector	6 Ea (6 ea)	110-External Load - 2 - B4B	5192706
SWA6A-200	Upper End	1 pcs (1 ea)	110-External Load - 2 - B4B	5159506
SWA6A-300	Bearing Housing	1 pcs (1 ea)	110-External Load - 2 - B4B	5160926
SWA6A-400	Thrust Washer	1 pcs (1 ea)	110-External Load - 2 - B4B	5194935
SWA6A-500	Semi Rings	1 pcs (1 ea)	110-External Load - 2 - B4B	5172010
SWA6A-600	Collar	1 pcs (1 ea)	110-External Load - 2 - B4B	5190894
* SWA6A-700B	Wire Clamp, 1/2 X 1-3/8 X 1-1/4	2 pcs (2 ea)	110-External Load - 2 - B4B	5191796 5 173685
SWA6A-800B	Connector Bushing	1 pcs (1 ea)	110-External Load - 2 - B4B	5194169
SWA6A-900B	Rotary Connector - 3 wire	1 Ea (1 ea)	110-External Load - 2 - B4B	5197603

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-External Load - 1	188-FPSS-1032-1/2	1	47	0
110-External Load - 2 - B4B	01121-734A5	6	249	0
	188-FSCS-1032-5/8	4	164	0
	C45-15-13	1	15	0
	D2728-1	1	0	0
	EL-PLUG-F	1	25	0
	EL-PLUG-M	1	39	0
	SWA6A-100	1	19	0
	SWA6A-1100	1	16	0
	SWA6A-1200	1	27	0
	SWA6A-1300	1	20	0
	SWA6A-1400	1	37	0
	SWA6A-1800	1	17	0
	SWA6A-1900	6	166	0
	SWA6A-200	1	20	0
	SWA6A-300	1	20	0
	SWA6A-400	1	37	0
	SWA6A-500	1	20	0
	SWA6A-600	1	17	0
	SWA6A-700B	2	77	0
	SWA6A-800B	1	36	0
	SWA6A-900B	1	13	0

Part Specifications

Specifications could not be found.

Plex 7/29/19 8:24 AM Dart.Renwick.Jennifer



Electric Swivel
SWA6A

Work Order 198424

Customer Order 7302

Number of Wires 3

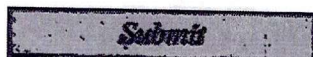
Date 2019-8-14

Serial Number 5205814

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	6,000	Check for Conductivity against all wires.	- Pass
1	6,000	Check all wires for grounding against swivel body.	- Pass
1	3,000	Check for Conductivity against all wires.	- Pass
1	3,000	Check all wires for grounding against swivel body.	- Pass
1	1,500	Check for Conductivity against all wires.	- Pass
1	1,500	Check all wires for grounding against swivel body.	- Pass
1	0	Check for Conductivity against all wires.	- Pass
1	0	Check all wires for grounding against swivel body.	- Pass

Test Conducted By: Michel Lelonde
Technician

Signature: Sylvain Boyd
QC 5 Small FAB / QA





Electric Swivel
SWA6A

Work Order 198424

Customer Order 7302

Number of Wires 3

Date 2019-8-14

Serial Number 5205814

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	6,000	Check for Conductivity against all wires.	- Pass
1	6,000	Check all wires for grounding against swivel body.	- Pass
1	3,000	Check for Conductivity against all wires.	- Pass
1	3,000	Check all wires for grounding against swivel body.	- Pass
1	1,500	Check for Conductivity against all wires.	- Pass
1	1,500	Check all wires for grounding against swivel body.	- Pass
1	0	Check for Conductivity against all wires.	- Pass
1	0	Check all wires for grounding against swivel body.	- Pass

Test Conducted By: Michel Lalonde
Technician

Signature: Sylvain Beyer
QC 5 Small FAB / QA

